

# AUTOMATIC SHRINK COMBO SYSTEM

MODEL: HDS1721, IC1772, T3417



Model HDSA1721 Combo

Maximize employee productivity with Heat Seal's Automatic Shrink Wrap Packaging System. This automatic packaging system wraps up to 30 packages per minute. Flexible and reliable the automatic packaging machine offers 10 product presets for quick and easy product change.

This reliable Automatic L Bar Sealer and shrink tunnel system provides a quality packaging solution for shrink wrapping and will help lower applied packaging costs.

We now **GUARANTEE** the standard Automatic system in 4 weeks or less! Please contact a Heat Seal Sales rep for more information.

## FEATURES

### IC-1772 BELTED INFEEED CONVEYOR

- Power and Control from HDSA-1721
- Variable Speed
- Low Pressure Belt

### HDSA-1721 AUTOMATIC L-SEALER

- PLC with Color HMI Controls
- Wraps up to 30 Packages per Minute, depending on application and package size
- Optional Closing Conveyor

### T-3417 SHRINK TUNNEL

- Adjustable Air Flow
- Digital Temperature Controls
- Multiple Conveyor Options

## MODEL SPECS

<b>FILM CAPACITY</b>	22" Wide (56 cm)
<b>L BAR SEALING AREA</b>	17" W, 21" L (45 W, 55 L cm)
<b>INSIDE TUNNEL DIMENSIONS</b>	28" L, 21 1/2" W, 8" H (71 L, 55 W, 20 H cm)
<b>TUNNEL CONVEYOR SPEED</b>	LDR: 0-35/70 Feet per Minute; TMB/SWB/SHB: 0-35 Feet per Minute
<b>OVERALL DIMENSIONS</b>	83" L, 38" W, 57" H (211 L, 97 W, 145 H cm)
<b>WORKING HEIGHT</b>	38" (97 cm)
<b>POWER REQUIREMENTS</b>	220 Volts, 38 Amp, Single Phase
<b>WATTAGE</b>	8,000
<b>WEIGHT</b>	800 lbs. (363 kg)

## AVAILABLE OPTIONS

- Closing Conveyor
- Stainless Steel Construction
- Indexing Motion Profile With Stop Sensor (Option with Flighted Infeed Conveyors)
- Center Folder CF-740, Maximum Roll Width - 48"
- FIC-1772- 6' Flighted Infeed Conveyor, Variable Speed

